

## ABSTRACT OF THE DISCLOSURE

A pouch form includes a first web of material having a top printable sheet with an adhesive bottom layer, and a bottom liner secured to the top printable sheet via the adhesive bottom layer. A second web of transparent material has three sides thereof fixed to the bottom liner via adhesive strips to define a transparent pouch. The first and second webs, when assembled, are sized such that the pouch form is suitable for laser printing. Portions of the bottom liner may be selectively partially coated with a release material to define at least one label area in the top printable sheet. In this manner, a corresponding at least one label may be die cut from the top printable sheet. The form is particularly suited for controlled items, enabling the contents of the pouch to be labeled with an integrated pre-printed label before being inserted into the form pouch. The form preferably also includes structure to effect a closing seal.